


REVISIONS		PROPRIETARY NIS DOCUMENT	
REV	DESCRIPTION	DATE	APPROVAL
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APPROVALS			 CAGE CODE 4YGB2	
	SIGNATURES	DATE		
DRAWN	H. LAMBERT	2016/01/25	TITLE:	REV:
CHECK	D. MARKLEY	2016/01/26	WHITE PAPER MODEL 1151 MIL-SPEC INKJET PRINTER -40°C HEATER AND TEST RESULTS	A
ENG.	H. LAMBERT	2016/01/25		
MFG.	G. LOPEZ	2016/01/27	SIZE:	NUMBER:
QUAL.	A. GOTTUSO	2016/01/27	A	00-100025-100
				SHEET 1 of 14

RECORD OF CHANGES

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1. EXECUTIVE SUMMARY / ABSTRACT

Per customer contract, Nova Integration Solutions (NIS) shall design a MIL-SPEC Inkjet printer capable of printing at -40°C while drawing under 200W in total power and must print within a 30 minute time frame.

Inherently Inkjet printers are susceptible to freezing temperatures due to liquid ink and commercial grade components generally not rated for low temperatures. The printer used for the Model 1151 is the HP 6230 which has an operating temperature range of +5°C to +40°C.

Framework

This document will further detail the problem in the following section. Program background and a brief education on MIL-STD-810G will follow. Our final solution will be detailed while introducing test data which will be summarized in a brief conclusion,

Objectives

1. Demonstrate compliance with MIL-STD-810G Operating Temperature requirement for class 2 cold temperatures
2. Demonstrate compliance with customer requirement of printing within 30 minutes after being stored in -40°C ambient temperature

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2. PROBLEM

The customer requirement mandates that the Model 1151 Inkjet printer must (1) operate at -40°C ambient temperature per MIL-STD-810G and also (2) must become fully functional within 30 minutes of a storage condition in which the ambient temperature is -40°C.

Power Budget

The design has a restriction of 200W of power draw with a power input of 18-32VDC. Internally, the Model 1151 utilizes a DC-DC converter power supply which can accept inputs of 18-32VDC and outputs a constant 32VDC which powers the print engine and heater circuit. The heater is powered by this converter, rather than the input power, to maintain the full heating capabilities of the heater assembly.

ITEM	POWER CONSUMPTION
PRINT ENGINE (MAX)	28.5 (24W/0.84)
LED (HEATER)	0.66W (0.56W/0.84)
FANS, HEATER (2 EA)	8.5W (7.2W/0.84)
HEATER	162W (136W/0.84)
TOTAL	200W
* Power consumption takes into account a power supply with 84% efficiency * A power budget of 136W is utilized for the heater * With a more efficient power supply the total watts used will lower or can be re-allocated to the heater for higher performance	

Initial Testing

Using the standard 100W heater provided by NIS test were conducted as a baseline to see where improvement was needed. With the current design, the printer was able to meet the MIL-STD-810G operating temperature specification but only down to -20°C but was not capable of overcoming the full -40°C requirement. With this knowledge, the printer would not be able to meet the customer specification to become functional within 30 minutes.

Evaluated Improvements

With further evaluation and test, the following improvements were deemed necessary to facilitate passing of these two test:

- Increased heater wattage
- Direct heating of critical print engine components
- Upgrade other electronics to those suitable for -40°C operation (to limit the required heating area)
- Mitigate effects of condensation
- Evaluate the potential of using an insulating coating to keep cold out and/or heat in

3. BACKGROUND

3.1. Inkjet printers and cold weather

The printer industry has made many advances in the quality and the features offered in printers. Inkjet printers remain a top choice for home and business alike due to their low price and high availability of ink and paper. However, one weakness of inkjet printers is printing in cold weather environments. They are designed to work in comfortable temperature environments like offices and homes, not artic environments.

With inkjet printers, it is difficult to print in cold weather due to the freezing of the ink. While the exact freezing temperature is not published, it seems that printer ink starts to freeze close to -5°C for some models, which is below freezing of water due to additives such as glycol, isopropyl alcohol, and glycerin. If it doesn't freeze at cold temperatures, it could still be unusable due to separation of the additives. And if it does freeze, you could see physical damage of the ink cartridge and printer due to expansion of the ink, causing cracking or bursting of the ink case.

3.2. What is cold weather?

According to MIL-STD-810G, method 502.5, Table 502.5-I, cold weather temperatures are defined in three classes. Class 1 is Basic Cold with a range of -21°C to -31°C (-6°F to -24°F). Class 2 is Cold with a range of -37°C to -46°C (-35°F to -51°F), and Class 3 is Severe Cold with a temperature down to -51°C (-60°F).

For this exercise, the intention is to print in class 2 cold environments, specifically down to -40°C.

MIL-STD-810G Table 502.5-I

DESIGN TYPE	LOCATION	TEMPERATURE	
		Ambient Air °C (°F)	Induced Environment (Storage & Transit) °C (°F)
Basic Cold (C1)	Most of Europe; Northern contiguous US; Coastal Canada; High-latitude coasts (e.g., southern coast of Alaska); High elevations in lower latitudes	-21 to -31 (-6 to -24)	-25 to -33 (-13 to -27)
Cold (C2)	Canada, Alaska (excluding the interior); Greenland (excluding the "cold pole"); Northern Scandinavia; Northern Asia (some areas), High Elevations (Northern and Southern Hemispheres); Alps; Himalayas; Andes	-37 to -46 (-35 to -51)	-37 to -46 (-35 to -51)
Severe Cold (C3)	Interior of Alaska; Yukon (Canada); Interior of Northern Islands; Greenland ice cap; Northern Asia	-51 (-60)	-51 (-60)

4. SOLUTION

The solution to these problems required a design update consisting of the following items. In summary, the goal was to increase the heater power, direct the heating to critical components, and to reduce the total air volume requiring heating.

4.1. Direct heating of critical print engine components

The first step in designing a heating system that will overcome class 2 cold temperatures is to determine the weaknesses of the printer at these temperatures. With iterative testing NIS was able to confirm its findings that certain components would survive -40°C while others began to fail shortly after reaching the freezing temperature range. In short, the updated design focused heating on the components requiring temperatures to be maintained in a positive range. This was accomplished with an updated heater design utilizing “closed loop” circulation and baffling which helped keep cold air out and hot air in.

4.2. Increased Heater Wattage

With the power budget in mind, NIS increased the heater wattage from 100W to 140W.

Note: The power budget states a limit of 136W for the heater with the current power supply at 84% efficiency. The opportunity is available to increase the performance of the PSU or slightly decrease the heater wattage. For this discussion either approach will be acceptable.

4.3. Mitigate Condensation

It is well known that rapidly heating air has the potential to cause condensation and standing water which can cause critical damage to electronics. Further, for printers it can cause paper to wrinkle, curl, or increase in weight which will cause paper jams or printer mechanisms problems when cycling the paper. The updated design addresses these issues in critical areas.

4.4. Upgrade Electronics

The opportunity existed to upgrade certain components to those that would be operational at -40°C. This provided dual benefits of having more reliable components and also decreasing the air volume needing heated air.

4.5. Insulating Coatings

After very thorough review of many types of insulations and their strengths/weaknesses as it pertains to military applications, it was determined insulation is not necessary to meet the current objectives. An opportunity does exist to potentially lower the heater wattage with the use of ceramic/epoxy based insulations. For the intentions of this document it can be assumed that insulation is an option, but not required or used for the test mentioned herein.

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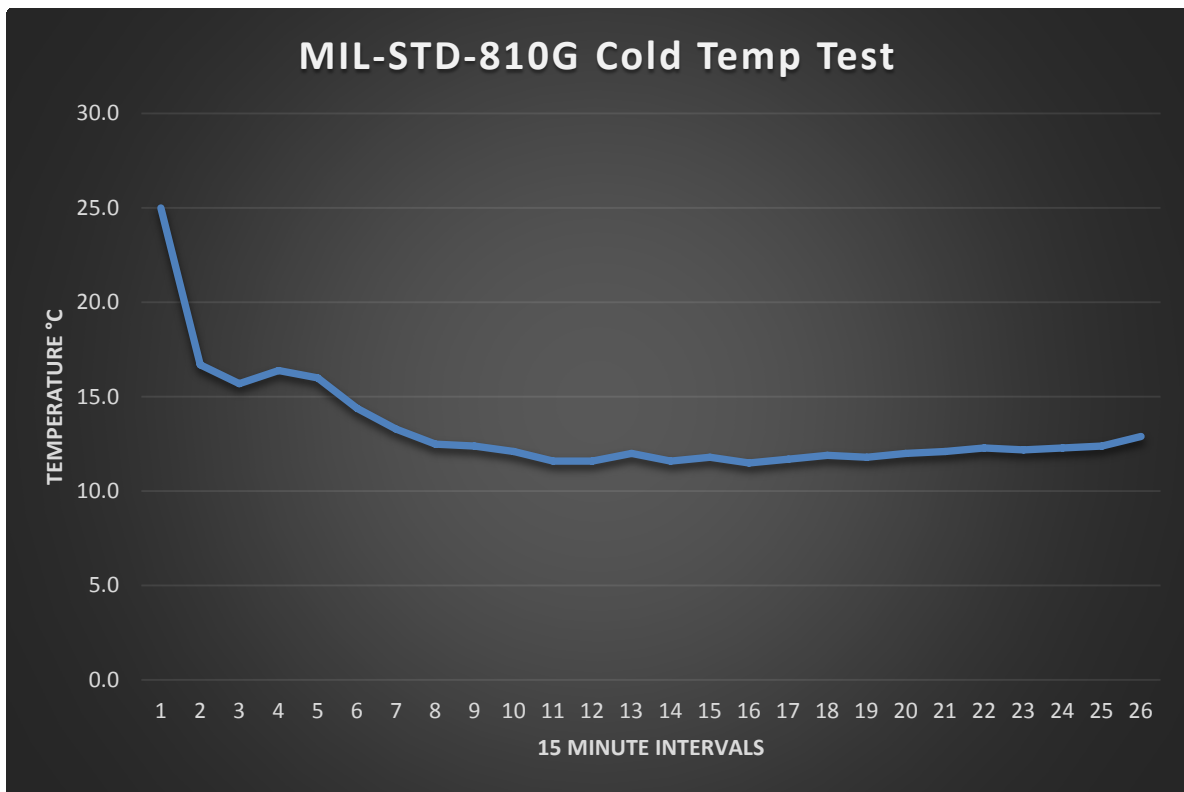
5. TESTING RESULTS

5.1. MIL-STD-810G Operational Temperature Test

For maintaining temperature, MIL-STD-810G operational temperature test following MIL-STD-810G, Method 502.5, Procedure II was run for 6 hours and 15 minutes. Starting at an ambient temperature of 25°C the chamber was dropped and maintained at -40°C for the remaining duration of the test. The printer and heater assembly remained operational throughout the entire test. The chamber temperature, chassis internal temperature, and print engine internal temperature were monitored throughout the testing cycle.

The chart below shows the print engine internal temperature which never dropped below +11.5°C. At this temperature the print engine remains fully functional and completely stable for an unlimited amount of time.

To verify functionality a test print was initiated from the control panel. An acceptable test print is fully legible with all four colors shown without error.



5.2. 30 Minute Storage to Print Test

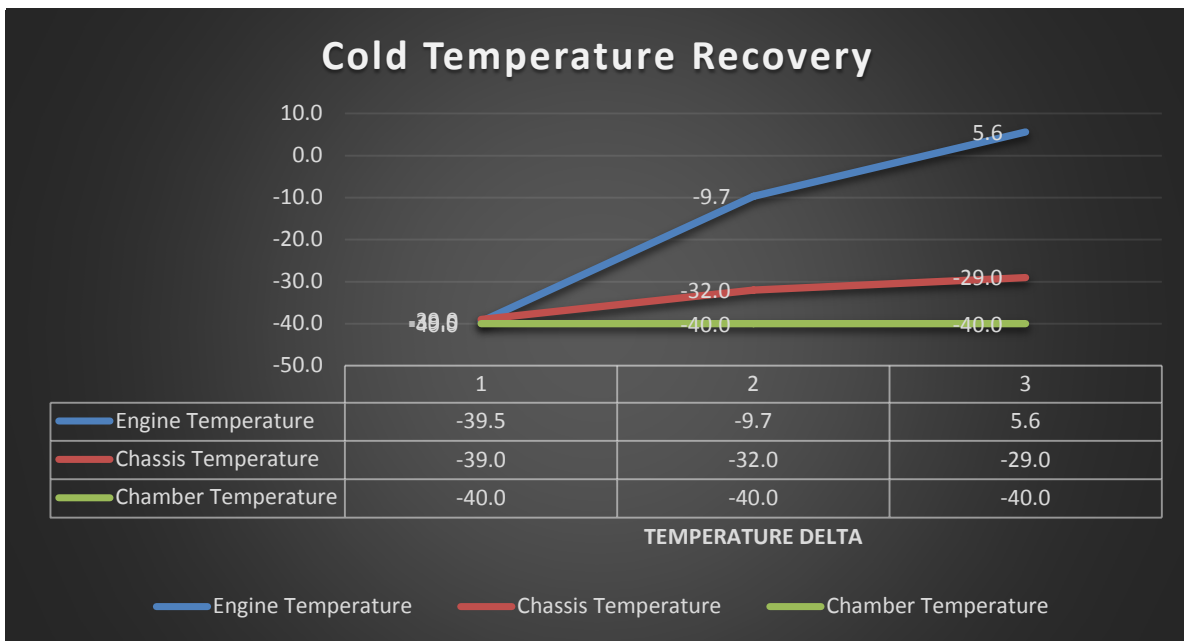
To validate meeting the customer specification of 30 minutes to printing from a storage condition NIS must conduct a custom test not following a specific MIL-STD-810G section.

For this test, the non-operational printer was placed in the thermal chamber and was set to -40°C to allow the printer to soak for 22 hours. The printer and heater remained powered OFF during this entire duration. Like the previous test, the chamber temperature, chassis internal temperature, and print engine internal temperature were monitored throughout the testing cycle.

After -40°C was confirmed in the chamber, chassis internal and print engine internal temperature the printer and heater were powered on and monitored for the next 30 minutes. Temperatures were monitored during this time period as represented in the chart below.

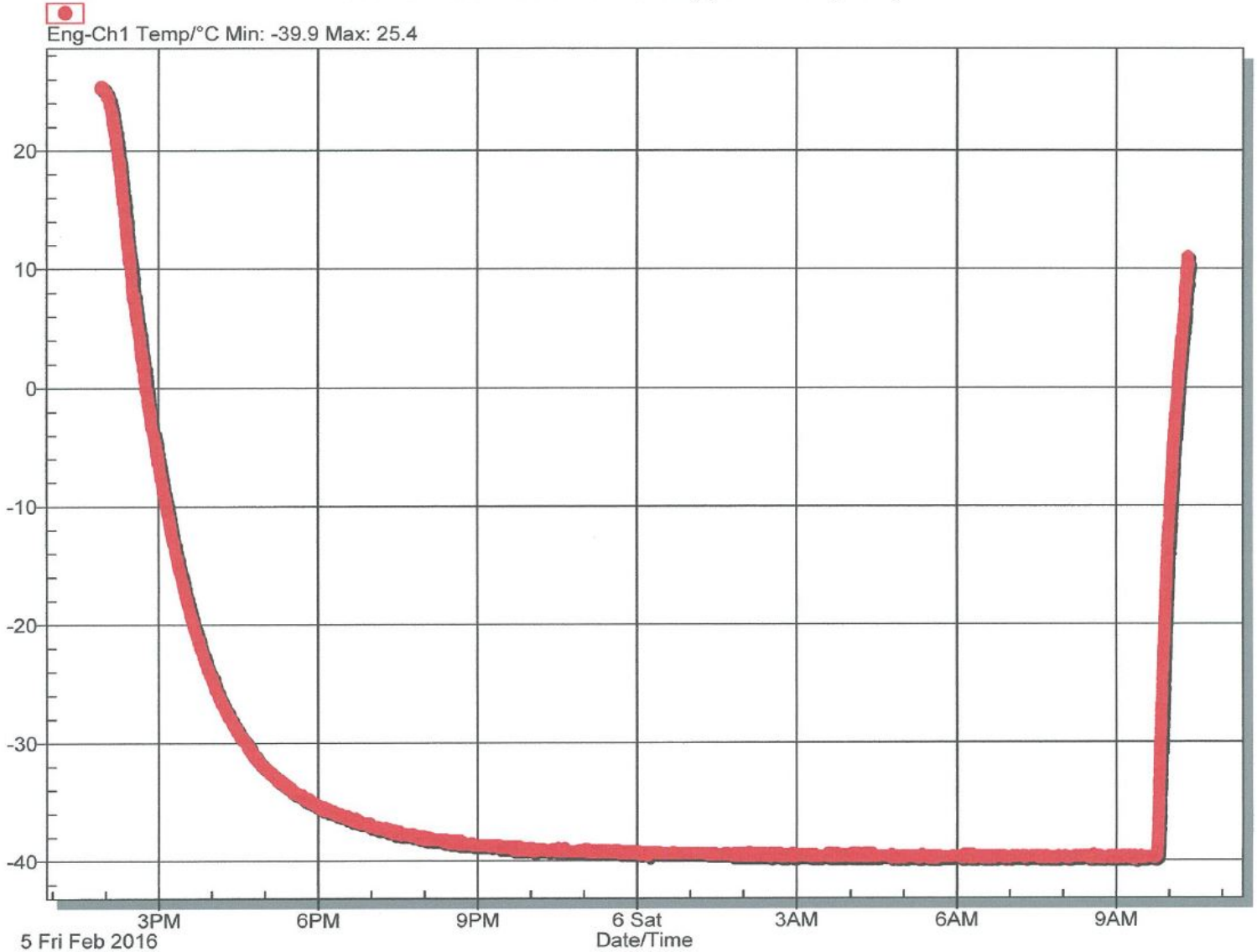
The chart below shows the print engine internal temperature reach +5.6°C at the 30 minute mark. To verify functionality a test print was initiated at this 30 minute mark from the control panel. An acceptable test print is fully legible with all four colors shown without error.

This test verifies the print engine can recover from a -40°C storage condition within 30 minutes.



The next chart is supplemental data showing the internal print engine temperature during the 22 hour soaking cycle. Note that the starting temperature is ambient temperature of approximate +26°C. After approximately 1 hour the print engine is below the 0°C freezing temperature. At hour 8 through 22 (14 hours total) the printer is maintaining a -40°C temperature before the printer and heater are turned on. Within a 30 minute time period the print engine increases in temperature from -40°C to +5°C representing a +45°C temperature rise.

Downloaded Data - Saturday, February 06, 2016



6. CONCLUSION

Per customer contract, Nova Integration Solutions (NIS) was tasked with designing a MIL-SPEC Inkjet printer capable of printing at -40°C from an operational and be capable of printing after a storage condition within 30 minutes. This is while drawing under 200W in total power.

With the necessary design improvements in place NIS was able to accomplish both objectives:

1. Demonstrate compliance with MIL-STD-810G Operating Temperature requirement for class 2 cold temperatures
2. Demonstrate compliance with customer requirement of printing within 30 minutes after being stored in -40°C ambient temperature

NIS specializes in the ruggedization of commercial electronics which is demonstrated by the Rugged and MIL-SPEC printer line offered. Military applications present many challenging environments for these commercial electronics which can be overcome by proprietary processes and the staffs design expertise in this particular field.

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7. SUPPORTING DOCUMENTATION / ADDITIONAL RESOURCES

7.1. HP 6230 Data Sheet (Truncated)

HP Officejet Pro 6230 ePrinter Specifications Table

Print Speed¹	Black (ISO): Up to 18 ppm; Color (ISO): Up to 10 ppm; First Page Out Black: As fast as 14 sec; First Page Out Color: As fast as 17 sec; Black (Draft): Up to 29 ppm; Color (Draft): Up to 24 ppm
Print Resolution	Black (best): Up to 600 x 1200 dpi; Color (best): Up to 600 x 1200 dpi
Print Technology	HP Thermal Inkjet
Print Cartridges Number	4 (1 each black, cyan, magenta, yellow)
Borderless Printing	Yes, up to 8.5 x 11 in (US letter), 210 x 297 mm (A4)
Standard Print languages	HP PCL 3 GUI, HP PCL 3 Enhanced
Printer Smart Software Features	Orientation: Portrait/Landscape: Print on Both Sides: None/Flip on Long Edge/Flip on Short Edge; Pages per Sheet: 1, 2, 4, 6, 9, 16 (i.e. N-up printing); Quality Settings: Draft/Normal/Best; Color: Black & White/Color; Printing Shortcuts: Print in Grayscale: Off/High Quality Grayscale/Black Ink Only; Pages Per Sheet Layout: Right then Down/Down then Right/Left then Down/Down then Left; Borderless Printing: Off/On; HP Real Life Technologies: Off/On; Booklet: None/Booklet-LeftBinding/Booklet-RightBinding; Pages to Print: Print All Pages/Print Odd Pages Only/Print Even Pages Only; Print in Max DPI: No/Yes; Page Borders: Off/On
Standard Connectivity	1 USB 2.0; 1 Ethernet; 1 Wireless 802.11b/g/n
Network Capabilities	Standard (built-in Ethernet, Wi-Fi 802.11b/g/n)
Network Ready	Standard (built-in Wi-Fi 802.11b/g/n)
Wireless Capability	Yes, built-in Wi-Fi 802.11b/g/n
Mobile Printing Capability²	HP ePrint, Apple AirPrint™, Mopria-certified, Wireless direct printing
Memory	Standard: 256 MB; Maximum: 128 MB DDR3, 2 KB EEPROM, 128 MB SPI Flash
Processor Speed	500 MHz
Duty Cycle	Monthly, A4: Up to 15,000 pages
Recommended Monthly Page Volume³	200 to 800 (print)
Media Types Supported	Plain paper; HP Photo Papers, HP Matte Brochure or Professional Paper, HP Matte Presentation Paper, HP Glossy Brochure or Professional Paper, Other photo inkjet papers, Other matte inkjet papers, Other glossy inkjet papers, Inkjet hagaki, Photo hagaki, Thick plain paper
Media Weight Supported	Plain paper: 60 to 105 g/m ²
Media Sizes Supported	A4, A5, A6, B5(JIS), 6 x 8 in, Executive, Index card 3.5 x 5 in, Index card 4 x 6 in, Index card 5 x 8 in, Index card A4, Index card Letter, 3 x 5 in, 4 x 6 in, 5 x 7 in, 13 x 18 cm, 8 x 10 in, 10 x 15 cm, L, Photo 2L, 8.5 x 13 in, Legal, Letter, Statement, Ofuku Hagaki, Japanese Postcard, Envelope #10, Envelope C5, Envelope C6, Envelope DL, Envelope Monarch, Card Envelope 4.4 x 6 in, JIS Chou #3, JIS Chou #4
Media Sizes Custom	101.6 x 127 mm to 215 x 355 mm (Simplex), 101.6 x 140 mm to 215 x 309 mm (Auto Duplex)
Paper Handling	225-sheet input tray; 60-sheet output tray; Duplex Options: Automatic (standard); Envelope Feeder: No; Standard Paper Trays: 1; Input Capacities: Up to 225 sheets; Output Capacities: Up to 60 sheets
What's in the box	E3E03A HP Officejet Pro 6230 ePrinter; Power cord; Setup inkjet print cartridges; User Guide; Set up poster
Replacement Cartridges	HP 934 Black Officejet Print Cartridge (~400 pages); HP 934XL Black Officejet Print Cartridge (~1000 pages); HP 935 CMY Officejet Print Cartridge (~400 pages); HP 935XL CMY Officejet Print Cartridge (~825 pages)

Product Dimensions	W x D x H: 464 x 385 x 145.5 mm; 18.27 x 15.16 x 5.73 in; Maximum: 464 x 560 x 145.5 mm; 18.27 x 22.05 x 5.73 in
Product Weight	5.1 kg; 11.22 lb
Warranty Features	One-year limited hardware warranty; 24-hour, 7 days a week support
Energy Efficiency Compliance	ENERGY STAR® qualified
Control Panel	Buttons (Power, Cancel, Resume, Information, Wireless, Wifi-Direct, ePrint, Media Size) LEDs (ink color for K, M, C, Y, Resume, Wireless, Wifi-Direct, ePrint, Media size)
Display Description	Button and LED control panel
Software Included	HP Printer Software, Google Toolbar, HP Update, Shop for Supplies Online
Compatible Operating Systems	Windows 10 (32-bit and 64-bit), Windows 8.1 (32-bit and 64-bit), Windows 8 (32-bit and 64-bit), Windows 7 (32-bit and 64-bit), Windows Vista (32-bit and 64-bit), Windows XP (32-bit) (Professional and Home Editions); Mac OS X v 10.7, v 10.8 or v 10.9; Linux (For more information, see http://hplipopensource.com/hplip-web/index.html).
Compatible Network Operating Systems	Windows 8.1 (32-bit and 64-bit), Windows 8 (32-bit and 64-bit), Windows 7 (32-bit and 64-bit), Windows Vista (32-bit and 64-bit), Windows XP (32-bit) (Professional and Home Editions); Mac OS X v 10.7, v 10.8 or v 10.9; Linux (For more information, see http://hplipopensource.com/hplip-web/index.html). Operating System Support (Enterprise install only), Windows 2003 Server (32-bit and 64-bit), SP1 and SP2) (Standard Edition, Enterprise Edition), Windows 2003 Server R2 (32-bit and 64-bit) (Standard Edition, Enterprise Edition), Windows 2008 Server (32-bit and 64-bit, SP1 and SP2) (Standard Edition, Enterprise Edition), Windows 2008 Server R2 (64-bit) (Standard Edition, Enterprise Edition), Windows Server 2012
Minimum System Requirements	PC: Windows 10, 8.1, 8, 7: 1 GHz 32-bit (x86) or 64-bit (x64) processor; 2 GB HD, Internet Explorer, CD-ROM/DVD or Internet, USB; Windows Vista: 800 MHz 32-bit (x86) or 64-bit (x64) processor; 2 GB HD, Internet Explorer, CD-ROM/DVD or Internet, USB; Windows XP SP3 (32-bit only); Intel Pentium® II, Celeron® or 233 MHz compatible processor; 750 MB HD, Internet Explorer 6, CD-ROM/DVD or Internet, USB; MAC: Mac OS X Lion, OS X Mountain Lion, OS X Mavericks; 1 GB HD, Internet, USB
Power⁴	Power Supply Type: Internal; Power Requirements: Input voltage: 100 to 240 VAC (+/- 10%), 50/60 Hz (+/- 3 Hz); Power Consumption: 24 watts maximum, 3.3 watts (Active), 0.5 watts (Manual-Off), 1.16 watts (Sleep)
Acoustics	Acoustic Power Emissions: Normal mode mono 6.8 dB(A) color 6.4 dB(A); Acoustic Pressure Emissions: 63 dB(A) (Draft printing Mono) ; 61 dB(A) (Normal printing Mono)
Operating Environment	Operating Temperature Range: 5 to 40°C; Recommended Operating Temperature: 15 to 32°C; Storage Temperature Range: -40 to 60°C; Non-Operating Humidity Range: 20 to 90% RH (non-condensing); Operating Humidity Range: 20 to 80% RH (non-condensing); Recommended Humidity Operating Range: 20 to 80% RH (non-condensing)
HP Service and Support Options	UZ381E - HP 2 Year Care Pack Business Priority Support with Next Business Day Exchange; UZ382E - HP 3 Year Care Pack Business Priority Support with Next Business Day Exchange; UZ383E - HP 4 Year Care Pack Business Priority Support with Next Business Day Exchange; U6M47E - HP 2 Year Care Pack Business Priority Support with Onsite Exchange; U6M48E - HP 3 Year Care Pack Business Priority Support with Onsite Exchange; U6M49E - HP 4 Year Care Pack Business Priority Support with Onsite Exchange

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7.2. MIL-STD-810G Operational Test Print



Windows Printer Test Page

Congratulations!

If you can read this information, you have correctly installed your HP Officejet Pro 6230 on ENGINEER-PC.

The information below describes your printer driver and port settings.

```
Submitted Time: 3:31:58 PM 2/3/2016
Computer name: ENGINEER-PC
Printer name: HP Officejet Pro 6230
Printer model: HP Officejet Pro 6230
Color support: Yes
Port name(s): USB001
Data format: RAW
Share name:
Location:
Comment:
Driver name: mxwdrv.dll
Data file: hpoj_6230.gpd
Config file: UniDrvUI.dll
Help file: UniDrv.HLP
Driver version: 6.00
Environment: Windows NT x86
Monitor: HP 7312 Status Monitor
```

Additional files used by this driver:

```
C:\windows\system32\spool\DRIVERS\W32X86\3\hppcl14-pipelineconfig.xml
C:\windows\system32\spool\DRIVERS\W32X86\3\hpbmtxr14.dll (12.72)
C:\windows\system32\spool\DRIVERS\W32X86\3\UNIDRV.DLL (6.2.9200.20562
(win8_ldr.121114-1705))
C:\windows\system32\spool\DRIVERS\W32X86\3\UNIRES.DLL (6.1.7600.16385
(win7_rtm.090713-1255))
C:\windows\system32\spool\DRIVERS\W32X86\3\STDNAMES.GPD
C:\windows\system32\spool\DRIVERS\W32X86\3\STDDTYPE.GDL
C:\windows\system32\spool\DRIVERS\W32X86\3\STDSCHEM.GDL
C:\windows\system32\spool\DRIVERS\W32X86\3\STDSCHMX.GDL
C:\windows\system32\spool\DRIVERS\W32X86\3\LOCALE.GPD
C:\windows\system32\spool\DRIVERS\W32X86\3\hpmacronames.gpd
C:\windows\system32\spool\DRIVERS\W32X86\3\hpbytxdrv14.dll (14.40.00.3447)
C:\windows\system32\spool\DRIVERS\W32X86\3\hpbytxUI14.dll (14.40.00.3447)
C:\windows\system32\spool\DRIVERS\W32X86\3\hvpplres14.dll (14.40.00.3447)
C:\windows\system32\spool\DRIVERS\W32X86\3\hpfime52.dll (0.3.07.777)
C:\windows\system32\spool\DRIVERS\W32X86\3\hpbx3config14.ini
C:\windows\system32\spool\DRIVERS\W32X86\3\UIDialog.dll
C:\windows\system32\spool\DRIVERS\W32X86\3\MSXPSINC.GPD
C:\windows\system32\spool\DRIVERS\W32X86\3\hpinksts7312LM.dll (33.1.68.49540)
C:\windows\system32\spool\DRIVERS\W32X86\3\hpinksts7312.dll (33.1.68.49540)
C:\windows\system32\spool\DRIVERS\W32X86\3\xpssvcs.dll (6.2.9200.20562
(win8_ldr.121114-1705))
```

This is the end of the printer test page.

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7.3. 30 Minute Storage Test Print



Windows Printer Test Page

Congratulations!

If you can read this information, you have correctly installed your HP Officejet Pro 6230 on ENGINEER-PC.

The information below describes your printer driver and port settings.

Submitted Time: 10:16:06 AM 2/6/2016
 Computer name: ENGINEER-PC
 Printer name: HP Officejet Pro 6230
 Printer model: HP Officejet Pro 6230
 Color support: Yes
 Port name(s): USB001
 Data format: RAW
 Share name:
 Location:
 Comment:
 Driver name: mxdwdrv.dll
 Data file: hpoj_6230.gpd
 Config file: UniDrvUI.dll
 Help file: UniDrv.HLP
 Driver version: 6.00
 Environment: Windows NT x86
 Monitor: HP 7312 status Monitor

Additional files used by this driver:

C:\windows\system32\spool\DRIVERS\w32x86\3\hppc114-pipelineconfig.xml
 C:\windows\system32\spool\DRIVERS\w32x86\3\hpbmtr14.dll (12.72)
 C:\windows\system32\spool\DRIVERS\w32x86\3\UNIDRV.DLL (6.2.9200.20562
 (win8_ldr.121114-1705))
 C:\windows\system32\spool\DRIVERS\w32x86\3\UNTRES.DLL (6.1.7600.16385
 (win7_rtm.090713-1255))
 C:\windows\system32\spool\DRIVERS\w32x86\3\STDNAMES.GPD
 C:\windows\system32\spool\DRIVERS\w32x86\3\STDDTYPE.GDL
 C:\windows\system32\spool\DRIVERS\w32x86\3\STDSCHEM.GDL
 C:\windows\system32\spool\DRIVERS\w32x86\3\STDSCHMX.GDL
 C:\windows\system32\spool\DRIVERS\w32x86\3\LOCALE.GPD
 C:\windows\system32\spool\DRIVERS\w32x86\3\hpmacronames.gpd
 C:\windows\system32\spool\DRIVERS\w32x86\3\hpbytxdrv14.dll (14.40.00.3447)
 C:\windows\system32\spool\DRIVERS\w32x86\3\hpbytxui14.dll (14.40.00.3447)
 C:\windows\system32\spool\DRIVERS\w32x86\3\hvpplres14.dll (14.40.00.3447)
 C:\windows\system32\spool\DRIVERS\w32x86\3\hpfme52.dll (0.3.07.777)
 C:\windows\system32\spool\DRIVERS\w32x86\3\hpbx3config14.ini
 C:\windows\system32\spool\DRIVERS\w32x86\3\UIDialog.dll
 C:\windows\system32\spool\DRIVERS\w32x86\3\MSXPSINC.GPD
 C:\windows\system32\spool\DRIVERS\w32x86\3\hpinksts7312LM.dll (33.1.68.49540)
 C:\windows\system32\spool\DRIVERS\w32x86\3\hpinksts7312.dll (33.1.68.49540)
 C:\windows\system32\spool\DRIVERS\w32x86\3\xpssvcs.dll (6.2.9200.20562
 (win8_ldr.121114-1705))

This is the end of the printer test page.

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